



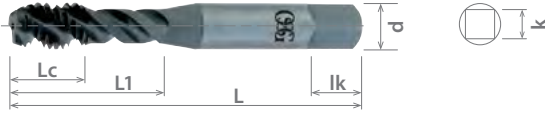
HY-PRO® SEVEN

General Purpose Class of Fit Taps

List 298

HY-PRO® SEVEN SFT

SPIRAL FLUTE	HSS	BR	S/O	TiN	C/1.5	50°	PACKED 1 PIECE
--------------	-----	----	-----	-----	-------	-----	-------------------



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

EDP	Thread Size	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
		L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
2988000	● M3 x 0.5	49.20	8.00	16.00	3.58	2.79	4.76	2	Bright
2988001	○ M3 x 0.5	49.20	8.00	16.00	3.58	2.79	4.76	2	Steam Oxide
2988005	● M3 x 0.5	49.20	8.00	16.00	3.58	2.79	4.76	2	TiN
2988100	● M4 x 0.7	54.00	8.97	19.10	4.27	3.33	6.35	3	Bright
2988101	○ M4 x 0.7	54.00	8.97	19.10	4.27	3.33	6.35	3	Steam Oxide
2988105	● M4 x 0.7	54.00	8.97	19.10	4.27	3.33	6.35	3	TiN
2988200	● M5 x 0.8	60.30	12.70	22.19	4.93	3.86	6.35	3	Bright
2988201	○ M5 x 0.8	60.30	12.70	22.19	4.93	3.86	6.35	3	Steam Oxide
2988205	● M5 x 0.8	60.30	12.70	22.19	4.93	3.86	6.35	3	TiN
2988300	● M6 x 1	63.50	15.18	25.40	6.48	4.85	7.94	3	Bright
2988301	○ M6 x 1	63.50	15.18	25.40	6.48	4.85	7.94	3	Steam Oxide
2988305	● M6 x 1	63.50	15.18	25.40	6.48	4.85	7.94	3	TiN
2988400	● M8 x 1.25	69.10	16.89	28.60	8.08	6.05	9.53	3	Bright
2988401	○ M8 x 1.25	69.10	16.89	28.60	8.08	6.05	9.53	3	Steam Oxide
2988405	● M8 x 1.25	69.10	16.89	28.60	8.08	6.05	9.53	3	TiN
2988500	● M10 x 1.5	74.60	19.10	31.80	9.68	7.26	11.11	3	Bright
2988501	○ M10 x 1.5	74.60	19.10	31.80	9.68	7.26	11.11	3	Steam Oxide
2988505	● M10 x 1.5	74.60	19.10	31.80	9.68	7.26	11.11	3	TiN
2988600	● M12 x 1.75	85.70	21.00	49.10	9.32	6.99	11.11	3	Bright
2988601	○ M12 x 1.75	85.70	21.00	49.10	9.32	6.99	11.11	3	Steam Oxide
2988605	● M12 x 1.75	85.70	21.00	49.10	9.32	6.99	11.11	3	TiN

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings are available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium									
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	○	○								
○	○								○	○								
50-90 SFM	40-80 SFM								30-80 SFM	30-80 SFM								

○ Good ○ Best

